



**U.S. Inbound Routing Guide - Minnesota Locations**  
**Main Receiving: Bloomington (Nesbitt)**  
**Secondary Receiving (Prior Approval Needed): Eden Prairie**

DOMESTIC	Ship From	Shipment type	Carrier	Carrier Contact / Account#	
	MPLS/St. Paul Metro Area	Letters and individual packages not to exceed 70 lbs. each. Total shipment weight not to exceed 200 lbs.	Primary: UPS Ground Collect Secondary: FedEx Ground Collect	Primary: 1-800-PICK-UPS, Contact MTS for Acct. # and Reference MTS PO # in shipment  Secondary: 1-800-GO-FEDEX, Contact MTS for Acct. # and Reference MTS PO # in shipment	
		70 lbs. to 1,000 lbs.	Quicksilver Small Vehicle- Car/pick-up Service level - 90 min or 3 Hour	651-484-1111, MTS Account # MT6589, Reference MTS PO # **MTS approval required for faster service**	
		1,000 lbs. to 25,000 lbs.	Quicksilver Dock Truck Service level -4 hour or 6 Hour	651-482-9433, MTS Account # MT6589, Reference MTS PO # **MTS approval required for faster service**	
	Regional Includes Greater MN, WI, MI, IA, IL, IN, OH, MO, KY, TN See Map on Page 2	Letters and individual packages not to exceed 70 lbs. each. Total shipment weight not to exceed 200 lbs.	Primary: UPS Ground Collect Secondary: FedEx Ground Collect	Primary: 1-800-PICK-UPS, Contact MTS for Acct. # and Reference MTS PO # in shipment  Secondary: 1-800-GO-FEDEX, Contact MTS for Acct. # and Reference MTS PO # in shipment	
		LTL 70-5,000 Lbs.	Dayton Freight	Call 800-860-5102 OR Email: <a href="mailto:customerservice@daytonfreight.com">customerservice@daytonfreight.com</a>	
		Full Truckload, Flatbeds, RGN's 5000 lbs. +	Various	Complete the MTS Shipping Request Form using the link below and email the completed form to <a href="mailto:EPLogistics@mts.com">EPLogistics@mts.com</a> <a href="#">MTS Shipping Request Form</a>	
	National Includes Canada See Map on Page 2	Letters and individual packages not to exceed 70 lbs. each. Total shipment weight not to exceed 200 lbs.	Primary: UPS Ground Collect Secondary: FedEx Ground Collect	Primary: 1-800-PICK-UPS, Contact MTS for Acct. # and Reference MTS PO # in shipment  Secondary: 1-800-GO-FEDEX, Contact MTS for Acct. # and Reference MTS PO # in shipment	
		70 lbs. to 5,000 lbs. per package	FedEx Freight	Call 866-393-4585 OR follow this link <a href="#">FedEx Freight Pickup</a> to schedule a pickup online, or by logging into <a href="http://www.fedex.com">www.fedex.com</a>	
		Full Truckload, Flatbeds, RGN's Over 5000 lbs.	Various	Complete the MTS Shipping Request Form using the link below and email the completed form to <a href="mailto:EPLogistics@mts.com">EPLogistics@mts.com</a> <a href="#">MTS Shipping Request Form</a>	
	International	Air Import	Letters and individual packages not to exceed 45 Kg each. Total shipment weight not to exceed 90 Kg.	Primary: UPS Worldwide Saver-Collect  Secondary: FedEx International Economy-Collect	Primary: 1-800-PICK-UPS, Contact MTS for Acct. # and Reference MTS PO # in shipment  Secondary: 1-800-GO-FEDEX, Contact MTS for Acct. # and Reference MTS PO # in shipment
			46 Kg to 2500 Kg	Expeditors Intl	Previous arrangements to be made with MTS buyer
Ocean Import		LCL, FCL, Break-bulk	Expeditors Intl	Previous arrangements to be made with MTS buyer	

**Shipping Instructions:** This transportation routing applies to all items purchased FOB Shipping Point, when the freight cost is not included in the purchase price. Freight prepaid and added to the supplier's invoice or freight collect using supplier's carrier is not accepted. Do not declare additional insurance.

**MTS Main Receiving: Nesbitt Warehouse 6100 110th St. W, STE 100, Docks 12-15, Bloomington MN 55438 M-F 8-3:30 pm**

Exception Receiving (written exception needed prior to delivery) MTS Systems 14000 Technology Dr., Receiving Dock, Eden Prairie 55344 M-F 8-3:30 pm.

**Bill of Lading Instructions: Inbound** - For shipments to either location above clearly note on the BOL, "Freight Collect", Third Party Bill Freight To: MTS Systems 14000 Technology Dr., Eden Prairie MN 55344. Reference MTS Purchase Order # or RMA#.

**International Imports:** Email customs invoice and AWB to [MTS-ImportsUS@mts.com](mailto:MTS-ImportsUS@mts.com) to aid in timely processing through U.S. Customs

**Shipments to and from non-MTS locations:** For shipments which are not destined to MTS Systems but are to the account of MTS the BOL must reference MTS and state MTS Purchase Order #. Instruct freight carrier to Third Party Bill Freight To: MTS Systems 14000 Technology Dr., Eden Prairie MN 55344.

**Packaging/Bar Coding:** MTS Systems Corporation Supplier Packaging/Labeling Standards><http://www.mts.com/en/about/Suppliers/Resources/index.htm>

**Packing List:** MTS Systems Corporation Supplier Packaging/Labeling Standards><http://www.mts.com/en/about/Suppliers/Resources/index.htm>

**Chemicals:** Shipments of chemicals must include a copy of the MSDS and all HAZMAT shipments must be packaged and transported within the applicable requirements of IATA, IMDG, CFR title 49- Transportation

**Questions:** For assistance with selecting a carrier, or general transportation questions pertaining to this Routing Guide, e-mail [EPLogistics@mts.com](mailto:EPLogistics@mts.com)

**Term and conditions:-** <http://www.mts.com/en/about/terms/>

**Failure to comply with these instructions may result in Debit to your account.**

# North America Motor Freight (LTL) Carrier Map

